

## PRODUCT DATA SHEET

### DESCRIPTION & FEATURES

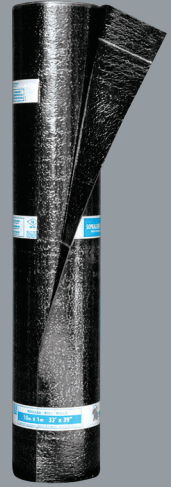
COLPHENE Flam 180 is an SBS-modified bitumen base ply for use in approved multi-ply waterproofing assemblies. COLPHENE Flam 180 is composed of a proprietary formulation of elastomeric styrene-butadiene-styrene (SBS) polymer modified bitumen and is reinforced with a tough, dimensionally stable non-woven polyester mat. The topside and underside are surfaced with polyolefin burn-off film to optimize heat welding.

### STORAGE & HANDLING

Store rolls on end and maintain in an upright position to prevent damage. Store rolls in a clean dry location and cover as necessary to protect rolls from environmental damage such as extreme cold, heat, or moisture. Monitor varying environmental conditions during storage, handling and application of COLPHENE Flam 180.

### APPLICATION

Prior to installation, unroll COLPHENE Flam 180 onto the surface and allow to relax. Position COLPHENE Flam 180 in desired position and back roll the product. COLPHENE Flam 180 is then heat welded to approved substrates. Refer to SOPREMA's specifications and installation instructions for additional application guidelines.



APPLICATION



HEAT-WELDED

QUICK FACTS

ASTM STANDARD	LENGTH (ft)	WIDTH (in)	COVERAGE* (ft <sup>2</sup> )	THICKNESS (mils)	WEIGHT (lb)	ROLLS/PALLET (pallet weight)
D6164 Type 1, Grade S	32.8 (10.0 m)	39.4 (1.0 m)	97.9 (9.1 m <sup>2</sup> )	114 (2.9 m)	73 (36.2 kg)	30 (2,240 lb/ 1,106 kg)

\* Coverage rate as reported assumes installation using side and end lap recommendations.



**SOPREMA®**

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## TECHNICAL INFORMATION & TESTING

SHEET PROPERTIES	
Reinforcement	Non-woven polyester
Elastomeric bitumen	Proprietary blend of bitumen and SBS polymers
Top surfacing	Polyolefin film
Back surfacing	Polyolefin film
Selvage surface	Polyolefin film
Selvage width, in (mm)	3 (76)
End lap, in (mm)	6 (152)

DIMENSIONS & MASS		
PROPERTY		TEST METHOD
Thickness, mils (mm)	114 (2.9)	ASTM D5147
Net mass per unit area, lb/100ft <sup>2</sup> (g/m <sup>2</sup> )	80 (3596)	ASTM D5147
Bottom coating thickness, mils (mm)	≥ 40 (1.0 mm)	ASTM D5147

PHYSICAL PROPERTIES			
PROPERTY	MD	XMD	TEST METHOD
Peak load @ 0°F (-18°C), lbf/in (kN/m)	115 (20.1)	90 (15.8)	ASTM D5147
Elongation at peak load @ 0°F (-18°C), %	35	40	ASTM D5147
Peak load @ 73.4°F (23°C), lbf/in (kN/m)	85 (14.9)	65 (11.4)	ASTM D5147
Elongation at peak load @ 73.4°F (23°C), %	55	60	ASTM D5147
Ultimate elongation @ 73.4°F (23°C), %	65	80	ASTM D5147
Tear strength @ 73.4°F (23°C), lbf (N)	125 (556)	85 (378)	ASTM D5147
Low temperature flexibility, °F (°C)	-15 (-26)	-15 (-26)	ASTM D5147
Dimensional stability, %	< 0.5	< 0.5	ASTM D5147
Compound stability, °F (°C)	240 (116)	240 (116)	ASTM D5147
Hydrostatic head pressure	Pass		ASTM D5385
Water vapor permeance, perms (ng/Pa•s•m <sup>2</sup> )	< 0.004 (0.23)		ASTM E96 Procedure B
Puncture resistance, max load (Lbf)	215 (956)		ASTM E154

\* Data is represented by average values, unless noted otherwise.

## TESTING & APPROVALS



FLORIDA BUILDING CODE

