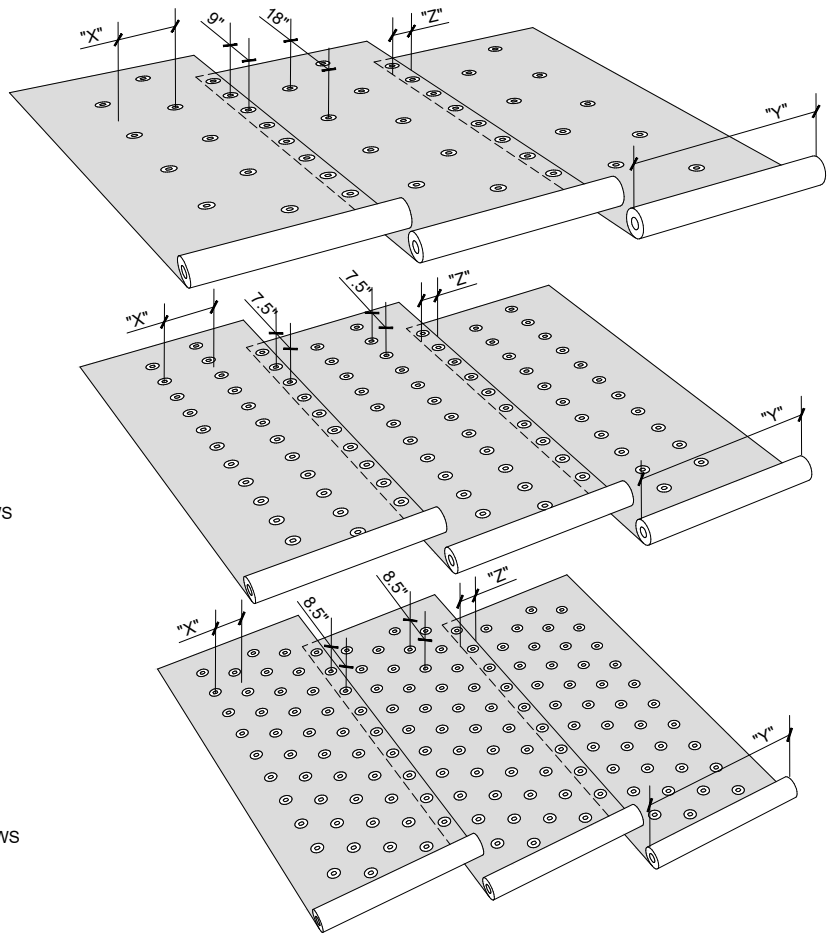


**DRAWING MUST BE VIEWED IN ADOBE ACROBAT TO ENABLE CUSTOM LAYERING**



**ZONE 1**

- ONE (1) ROW AT SIDE LAPS SPACED 9" O.C.
- TWO (2) EQUALLY SPACED INTERMEDIATE ROWS SPACED 18" O.C. AND STAGGERED

**ZONE 2**

- NOMINAL 70% INCREASE
- ONE (1) ROW AT SIDE LAPS SPACED 7.5" O.C.
- TWO (2) EQUALLY SPACED INTERMEDIATE ROWS SPACED 7.5" O.C. AND STAGGERED
- PRIME PLATES

**ZONE 3**

- NOMINAL 160% INCREASE
- ONE (1) ROW AT SIDE LAPS SPACED 8.5" O.C.
- FOUR (4) EQUALLY SPACED INTERMEDIATE ROWS SPACED 8.5" O.C. AND STAGGERED
- PRIME PLATES

Roll Width (Y)	Lap Width (Z)	Zone	Pattern	Row Spacing (X)	Fasteners Per Square
36in (0.9m)	2in	1	9,18,18	11.33in	94
		2	7.5,7.5,7.5	11.33in	169
		3	8.5,8.5,8.5,8.5,8.5	6.8in	249
36in (0.9m)	3in	1	9,18,18	11in	97
		2	7.5,7.5,7.5	11in	175
		3	8.5,8.5,8.5,8.5,8.5	6.6in	257
36in (0.9m)	4in	1	9,18,18	10.67in	100
		2	7.5,7.5,7.5	10.67in	180
		3	8.5,8.5,8.5,8.5,8.5	6.4in	265
39in (1m)	3in	1	9,18,18	12in	89
		2	7.5,7.5,7.5	12in	160
		3	8.5,8.5,8.5,8.5,8.5	7.2in	235
39in (1m)	4in	1	9,18,18	11.67in	91
		2	7.5,7.5,7.5	11.67in	165
		3	8.5,8.5,8.5,8.5,8.5	7in	242

**NOTES:**

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PROJECT:

TITLE:  
**9,18,18 BASE SHEET FASTENING PATTERN  
 AND PRESCRIPTIVE ENHANCEMENTS**

DRAWN BY: SOPREMA TECHNICAL SUPPORT, GGALLOWAY

NO.:	REVISION:	DATE:

DATE: 2.18.2020

SCALE: NTS

DRAWING NUMBER:  
**US.FP.11.09**