

# Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Issue date: 9/29/2022 Revision date: 9/29/2022 Supersedes: 10/18/2019 Version: 2.0

# **SECTION 1: Identification**

# 1.1. Identification

Product form : Mixture

Product name : ALSAN Coating Asphalt Bleed Blocking Primer

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Elastomeric Acrylic Primer Coating

# 1.3. Supplier

SOPREMA, Inc. 310 Quadral Dr Wadsworth, OH 44281 T 1-800-356-3521

SOPREMA USA 12251 Seaway Road Gulfport (Mississippi) 39507 UNITED STATES Tel: 1-228-701-1900

Distributors: SOPREMA Canada 44955 Yale Road West Chilliwack (BC) V2R 4H3 CANADA

Tel: 1-604-793-7100

SOPREMA Canada 1675 Haggerty Street Drummondville (Quebec) J2C 5P7

Tel: 1-819-478-8163

#### 1.4. Emergency telephone number

Emergency number : CHEMTREC 1-800-434-9300 (Acct.# CCN20515). CANUTEC 1-613-996-6666

# **SECTION 2: Hazard(s) identification**

#### 2.1. Classification of the substance or mixture

#### **GHS US classification**

Carcinogenicity Category 2 H351 Suspected of causing cancer

Full text of H statements : see section 16

# 2.2. GHS Label elements, including precautionary statements

#### **GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H351 - Suspected of causing cancer

Precautionary statements (GHS US) : P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

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P280 - Wear protective gloves, eye protection.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P405 - Store locked up.

P501 - Dispose of contents/container to a licensed hazardous-waste disposal contractor or collection site except for empty clean containers which can be disposed of as non-hazardous waste.

#### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : None under normal conditions.

# 2.4. Unknown acute toxicity (GHS US)

Not applicable

# **SECTION 3: Composition/Information on ingredients**

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
latex,liquid,synthetic	-	36 – 45	Not classified
titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm]	CAS-No.: 13463-67-7	1 – 10	Carc. 2, H351
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1)	CAS-No.: 55965-84-9	< 0.1	Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation:dust,mist), H331 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
2-octyl-2H-isothiazol-3-one	CAS-No.: 26530-20-1	< 0.1	Acute Tox. 4 (Oral), H302 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 Skin Corr. 1B, H314 Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

Full text of hazard classes and H-statements : see section 16

# **SECTION 4: First-aid measures**

# 4.1. Description of first aid measures

First-aid measures general

: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible). IF exposed or concerned: Get medical advice/attention.

First-aid measures after inhalation

: Remove person to fresh air and keep comfortable for breathing. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Allow affected person to breathe fresh air. Allow the victim to rest.

First-aid measures after skin contact

: Wash with water and soap. Rinse with water. Rinse skin with water/shower. Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.

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First-aid measures after eye contact : Direct contact with the eyes is likely to be irritating. Rinse immediately with plenty of water.

Obtain medical attention if pain, blinking or redness persists. Rinse eyes with water as a

Do not induce vomiting. Drink plenty of water. Get medical advice/attention. Rinse mouth. Do First-aid measures after ingestion

NOT induce vomiting. Obtain emergency medical attention. Call a poison center/doctor/physician

if you feel unwell.

#### 4.2. Most important symptoms and effects (acute and delayed)

Potential Adverse human health effects and

symptoms

Symptoms/effects

Chronic symptoms

: Harmful if swallowed. Based on available data, the classification criteria are not met.

: Irritation of the eve tissue. Not expected to present a significant hazard under anticipated

conditions of normal use. : May cause moderate irritation.

Symptoms/effects after skin contact Symptoms/effects after eye contact Symptoms/effects after ingestion

: Irritation of the eye tissue.

: No data available.

: No effects known.

#### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

# **SECTION 5: Fire-fighting measures**

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

# 5.2. Specific hazards arising from the chemical

Fire hazard : Non combustible. Not flammable. Hazardous decomposition products in case of fire : Toxic fumes may be released.

#### 5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : No specific fire-fighting instructions required. Use water spray or fog for cooling exposed

containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from

Protection during firefighting Do not enter fire area without proper protective equipment, including respiratory protection. Do

not attempt to take action without suitable protective equipment. Self-contained breathing

apparatus. Complete protective clothing.

# **SECTION 6: Accidental release measures**

#### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

**Emergency procedures** : Ventilate spillage area. Keep containers closed. Evacuate unnecessary personnel.

# 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Equip cleanup crew with

proper protection. For further information refer to section 8: "Exposure controls/personal

protection".

: Ventilate area. **Emergency procedures** 

# 6.2. Environmental precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

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#### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up liquid spill into absorbent material. Absorbed substance: shovel into synthetic drums.

This material and its container must be disposed of in a safe way, and as per local legislation. Take up liquid spill into absorbent material. Solid spill: shovel into drums. Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away

from other materials. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

# **SECTION 7: Handling and storage**

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Observe normal hygiene standards. Wash hands

and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor. Obtain special instructions before use. Do not handle until all safety precautions have been read and

understood. Wear personal protective equipment.

Hygiene measures : Wash hands and other exposed areas with mild soap and water before eating, drinking or

smoking and when leaving work. Do not eat, drink or smoke when using this product. Always

wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container

closed when not in use. Store locked up. Store in a well-ventilated place. Keep cool.

Incompatible products : Strong bases. Strong acids.
Incompatible materials : Sources of ignition. Direct sunlight.

Storage temperature : 4-38 °C

Storage area : Keep only in the original container. Protect against frost.

Special rules on packaging : Keep only in original container. meet the legal requirements.

### **SECTION 8: Exposure controls/personal protection**

## 8.1. Control parameters

#### **ALSAN Coating Asphalt Bleed Blocking Primer**

No additional information available

#### latex, liquid, synthetic

No additional information available

# titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm] (13463-67-7)

### **USA - ACGIH - Occupational Exposure Limits**

ACGIH OEL TWA

0.2 mg/m³ (Respirable fraction)

2.5 mg/m³ (Respirable fraction)

#### 2-octyl-2H-isothiazol-3-one (26530-20-1)

No additional information available

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#### reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

#### Personal protective equipment:

Gloves. Respiratory protection not required in normal conditions. Safety glasses. Avoid all unnecessary exposure.

#### Hand protection:

Wear protective gloves.

#### Eye protection:

Chemical goggles or safety glasses. Safety glasses

#### Skin and body protection:

Wear suitable protective clothing

#### Respiratory protection:

Wear appropriate mask

#### Personal protective equipment symbol(s):





#### Other information:

Do not eat, drink or smoke during use.

# **SECTION 9: Physical and chemical properties**

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Liquid.
Color : light green
Odor : characteristic
Odor threshold : No data available

pH : > 8.5 Melting point : Not applicable Freezing point : < 0 °C Boiling point : > 100 °C

Flash point : No data available Relative evaporation rate (butyl acetate=1) : No data available Flammability (solid, gas) : Non flammable. Vapor pressure : No data available Relative vapor density at 20 °C No data available Relative density No data available Density : 10 - 12 lb/gal Solubility : Water: ≈ 100 % Partition coefficient n-octanol/water (Log Pow) : No data available

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Auto-ignition temperature : No data available
Decomposition temperature : No data available
Viscosity, kinematic : 1500 – 3000 mm²/s
Viscosity, dynamic : 2000 – 3000 cP
Explosion limits : No data available
Explosive properties : No data available
Oxidizing properties : No data available

#### 9.2. Other information

No additional information available

# **SECTION 10: Stability and reactivity**

#### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

#### 10.2. Chemical stability

No data available. Not established.

#### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use. Not established.

#### 10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

# 10.5. Incompatible materials

Strong acids. Strong bases.

#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates: Corrosive vapors. fume. Carbon monoxide. Carbon dioxide.

# **SECTION 11: Toxicological information**

# 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

# titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 µm] (13463-67-7)

LD50 oral rat	> 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.09 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))

## 2-octvl-2H-isothiazol-3-one (26530-20-1)

2-00tyr-2H-ISOthia201-3-0He (20330-20-1)	
LD50 oral rat	550 mg/kg (Rat, Literature study, Oral)
LD50 dermal rabbit	690 mg/kg body weight (Rabbit, Literature study, Dermal)
LC50 Inhalation - Rat	> 2 mg/m³ (4 h, Rat, Literature study, Inhalation (vapours))

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reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)	
LD50 oral rat	66 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental valu Calculated by reference to active substance, Oral, 14 day(s))
LD50 dermal rat	> 141 mg/kg body weight (OECD 402: Acute Dermal Toxicity, 24 h, Rat, Male / female, Experimental value, Dermal, 14 day(s))
LC50 Inhalation - Rat	0.17 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Calculated by reference to active substance, Inhalation (aerosol), 14 day(s))
Skin corrosion/irritation	: Not classified
	pH: > 8.5
Serious eye damage/irritation	: Not classified
	pH: > 8.5
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Suspected of causing cancer.
titanium(IV) oxide; [crystalline solid or i (13463-67-7)	oowder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μn
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: 1500 – 3000 mm²/s
Likely routes of exposure	: Skin and eye contact.
Potential Adverse human health effects and symptoms	: Harmful if swallowed. Based on available data, the classification criteria are not met.

symptoms
Symptoms/effects

: Irritation of the eye tissue. Not expected to present a significant hazard under anticipated  $\,$ 

conditions of normal use.: May cause moderate irritation.

Symptoms/effects after eye contact : Irritation of the eye tissue. Symptoms/effects after ingestion : No data available.

Symptoms/effects after ingestion : No data available. Chronic symptoms : No effects known.

# SECTION 12: Ecological information

Symptoms/effects after skin contact

12.1. Toxicity	
Ecology - general :	The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.
Ecology - water :	Very toxic to aquatic life with long lasting effects.
titanium(IV) oxide; [crystalline solid or in pow (13463-67-7)	der form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm]
LC50 - Fish [1]	> 100 mg/l (Equivalent or similar to OECD 203, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, Nominal concentration)
ErC50 algae	61 mg/l (EPA 600/9-78-018, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
2-octyl-2H-isothiazol-3-one (26530-20-1)	
LC50 - Fish [1]	0.14 mg/l (96 h, Pimephales promelas, Literature study)
EC50 - Crustacea [1]	0.18 mg/l (48 h, Daphnia magna, Literature study)
LC50 - Fish [2]	0.05 mg/l (96 h, Oncorhynchus mykiss, Literature study)

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BCF - Fish [1]

Bioaccumulative potential

Partition coefficient n-octanol/water (Log Pow)

2-octyl-2H-isothiazol-3-one (26530-20-1)

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EC50 - Crustacea [2]	0.32 mg/l (48 h, Daphnia magna, Literature study)	
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)		
EC50 - Crustacea [1]	0.007 mg/l (48 h, Acartia tonsa, Salt water, Experimental value, GLP)	
12.2. Persistence and degradability		
ALSAN Coating Asphalt Bleed Blocking Prime	er	
Persistence and degradability	Not established.	
latex,liquid,synthetic		
Persistence and degradability	Biodegradability in soil: no data available.	
Biochemical oxygen demand (BOD)	0.01 g O <sub>2</sub> /g substance	
titanium(IV) oxide; [crystalline solid or in pow (13463-67-7)	der form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm]	
Persistence and degradability	Biodegradability: not applicable.	
Chemical oxygen demand (COD)	Not applicable (inorganic)	
ThOD	Not applicable (inorganic)	
2-octyl-2H-isothiazol-3-one (26530-20-1)		
Persistence and degradability	Inherently biodegradable.	
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)		
Persistence and degradability	Not readily biodegradable in water.	
12.3. Bioaccumulative potential		
ALSAN Coating Asphalt Bleed Blocking Prime	er	
Bioaccumulative potential	Not established.	
latex,liquid,synthetic		
Bioaccumulative potential	Not bioaccumulative.	
titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm] (13463-67-7)		
Bioaccumulative potential	Not bioaccumulative.	
2-octyl-2H-isothiazol-3-one (26530-20-1)		
BCF - Fish [1]	1280 (67 day(s), Lepomis macrochirus, Flow-through system, Literature study)	
Partition coefficient n-octanol/water (Log Pow)	2.45 (Experimental value)	
Bioaccumulative potential	Potential for bioaccumulation (500 ≤ BCF ≤ 5000).	
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)		

Low potential for bioaccumulation (BCF < 500).

Method, 24 °C)

41 – 54 (OECD 305: Bioconcentration: Flow-Through Fish Test, 28 day(s), Lepomis macrochirus, Flow-through system, Fresh water, Experimental value, Fresh weight)

0.75 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask

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#### 12.4. Mobility in soil

titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm] (13463-67-7)		
Surface tension	No data available in the literature	
Ecology - soil	Low potential for mobility in soil.	
2-octyl-2H-isothiazol-3-one (26530-20-1)		
Ecology - soil	No (test)data on mobility of the substance available.	
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)		
Surface tension	No data available in the literature	
Organic Carbon Normalized Adsorption Coefficient	0.81 – 1 (log Koc, Calculated value)	

#### 12.5. Other adverse effects

(Log Koc) Ecology - soil

Other information : Avoid release to the environment.

# **SECTION 13: Disposal considerations**

# 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

Highly mobile in soil.

Ecology - waste materials : Avoid release to the environment.

# SECTION 14: Transport information

# 14.1. UN number

DOT NA No : Not Regulated (Water Based Material - KEEP FROM FREEZING)

UN-No. (TDG) : Not applicable UN-No. (IMDG) : Not applicable UN-No. (IATA) : Not applicable

# 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable
Proper Shipping Name (TDG) : Not applicable
Proper Shipping Name (IMDG) : Not applicable
Proper Shipping Name (IATA) : Not applicable

# 14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : Not applicable

TDG

Transport hazard class(es) (TDG) : Not applicable

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**IMDG** 

Transport hazard class(es) (IMDG) : Not applicable

IATA

Transport hazard class(es) (IATA) : Not applicable

# 14.4. Packing group

Packing group (DOT) : Not applicable
Packing group (TDG) : Not applicable
Packing group (IMDG) : Not applicable
Packing group (IATA) : Not applicable

# 14.5. Environmental hazards

Other information : No supplementary information available.

#### 14.6. Special precautions for user

DOT

UN-No.(DOT) : Not Regulated (Water Based Material - KEEP FROM FREEZING)

**TDG** 

No data available

**IMDG** 

No data available

**IATA** 

No data available

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

# **SECTION 15: Regulatory information**

#### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, except for:

latex,liquid,synthetic	CAS-No.	36 – 45%
reaction mass of 5-chloro-2-methyl-2H-isothiazol-3- one and 2-methyl-2H-isothiazol-3-one (3:1)	CAS-No. 55965-84-9	< 0.1%

# 15.2. International regulations

#### **CANADA**

titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm] (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

#### 2-octyl-2H-isothiazol-3-one (26530-20-1)

Listed on the Canadian DSL (Domestic Substances List)

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reaction mass of 5-chloro-2-methyl-2H-isothiazol-3-one and 2-methyl-2H-isothiazol-3-one (3:1) (55965-84-9)

Listed on the Canadian DSL (Domestic Substances List)

#### **EU-Regulations**

No additional information available

#### **National regulations**

titanium(IV) oxide; [crystalline solid or in powder form containing less than 1 % particles with aerodynamic diameter ≤ 10 μm] (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 2-octyl-2H-isothiazol-3-one (26530-20-1)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### 15.3. US State regulations

ALSAN Coating Asphalt Bleed Blocking Primer	
U.S California - Proposition 65 - Carcinogens List	Yes
U.S California - Proposition 65 - Developmental Toxicity	No
U.S California - Proposition 65 - Reproductive Toxicity - Female	No
U.S California - Proposition 65 - Reproductive Toxicity - Male	No

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
titanium(IV) oxide; [crystalline solid or in powder for containing less than 1 % particles with aerodynamic diameter ≤ 10 µm](13463-67-7)	, ,

# **SECTION 16: Other information**

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Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE

COUNCIL of 16 December 2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending

Regulation (EC) No 1907/2006.

Other information : None.

Full text of H-phra	ases
H301	Toxic if swallowed

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Full text of H-phrases	
H302	Harmful if swallowed
H311	Toxic in contact with skin
H314	Causes severe skin burns and eye damage
H317	May cause an allergic skin reaction
H331	Toxic if inhaled
H351	Suspected of causing cancer
H400	Very toxic to aquatic life
H410	Very toxic to aquatic life with long lasting effects

Hazard Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability : 0 Minimal Hazard - Materials that will not burn

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT

react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

# Soprema SDS USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.