COLVENT® TG

Heat-Welded, SBS-Modified Bitumen Vented Membrane

PRODUCT DATA SHEET PDS10072 - REV 230621





APPLICATIONS

ROOFING

PRODUCT NUMBERS:

• 00388 - 49.2 ft x 39.4 in (15.0 x 1.0 m) - Roll

DESCRIPTION & FEATURES:

COLVENT TG (torch grade) is a SBS-modified bitumen membrane approved for use in roofing assemblies. **COLVENT TG** is reinforced with a glass fiber mat that is saturated and coated on both sides with a proprietary formulation of elastomeric styrene-butadiene-styrene (SBS) polymer modified bitumen.

- Underside features heat-activated ribbon strips that create venting channels between the substrate and the membrane
- Sanded-surfacing improves bonding strength between system layers
- Meets or exceeds requirements of ASTM D6163, Type I, Grade S

USES:

COLVENT TG is used as a component in the following systems.

USE	OVERLYING MATERIAL		
Field Base Ply	Cold-Applied Modified Bitumen ¹		
	Self-Adhered Modified Bitumen ¹		
	Adhered PVC (fleece-back) ²		
	Liquid-Applied PMMA/PMA		
Vapor Retarder	Rigid Insulation ³		
	Lightweight Concrete ³		

 $^{^{\}rm 1}$ Refer to SOPREMA's SBS-Modified Bitumen Roofing Membrane Technical Manual

APPLICATION:



Prior to installation, unroll **COLVENT TG** onto the roof surface and allow to relax. Place **COLVENT TG** in desired position and back roll the product. **COLVENT TG** is then heat welded to approved substrates. NOTE: Take care not to overheat the sanded underside to maintain open vent channels between the adhered bitumen ribbons. Fully adhere all side and end laps via heat-welding.

Refer to SOPREMA's published technical literature for additional details and application requirements.

STORAGE:

Store rolls in an upright position to prevent damage. Store in a clean, dry location and cover as necessary to protect from environmental damage such as extreme cold, heat or moisture.

TESTING & APPROVALS:









DBS
DEPARTMENT OF BUILDING AND SAFET

WARRANTY:

For more information refer to www.SOPREMA.us or contact your SOPREMA representative.



² Refer to SOPREMA's PVC/SBS Hybrid Membrane Roofing Technical Manual

 $^{^{\}rm 3}$ Refer to SOPREMA's Vapor Retarder Technical Manual, Low-Slope Roofing

COLVENT® TG

Heat-Welded, SBS-Modified Bitumen Vented Membrane





APPLICATIONS

ROOFING

PRODUCT DATA SHEET PDS10072 - REV 230621

TECHNICAL INFORMATION & TESTING:

SHEET PROPERTIES		
PROPERTY	VALUE	
Composition	Proprietary blend of bitumen and SBS polymers	
ASTM Standard	D6163, Type I, Grade S	
Reinforcement	Glass fiber	
Top surfacing	Sanded	
Back surfacing	Heat activated bitumen strips with burn-off release film	
Selvage surfacing	Polyolefin film	
Selvage width, in (mm)	3 (76)	

	DIMENSIONS & MASS				
PROPERTY	VALUE	ASTM TEST METHOD			
Length, ft (m)	49.2 (15.0)	D5147			
Width, in (m)	39.4 (1.0)	D5147			
Coverage,* ft² (m²)	147.6 (13.7)	D5147			
Roll weight, lb (kg)	103 (46.6)	D5147			
Rolls per pallet	20	D5147			
Pallet weight, lb (kg)	2,110 (955)	D5147			
Thickness (minimum), mils (mm)	79 (2.0)	D5147			
Thickness (nominal), mils (mm)	87 (2.2)	D5147			
Thickness (selvage), mils (mm)	79 (2.0)	D5147			
Net mass per unit area, $lb/100 \ ft^2 \ (g/m^2)$	66 (3,200)	D5147			
Bottom coating thickness, mils (mm)	≥ 40 (1.0)	D5147			

 $^{{\}it *Coverage rate as reported assumes installation using side and end lap recommendations}.$

PHYSICAL PROPERTIES					
PROPERTY	MD	XMD	ASTM TEST METHOD		
Peak load @ 0°F (-18°C), lbf/in (kN/m)	100 (17.6)	90 (15.8)	D5147		
Elongation at peak load @ 0°F (-18°C), $\%$	4	4	D5147		
Peak load @ 73.4°F (23°C), lbf/in (kN/m)	50 (8.8)	40 (7.0)	D5147		
Elongation at peak load @ 73.4°F (23°C), $\%$	5	4	D5147		
Ultimate Elongation @ 73.4°F (23°C), $\%$	45	45	D5147		
Tear strength @ 73.4°F (23°C), lbf (N)	60 (267)	60 (267)	D5147		
Low temperature flexibility, ${}^{\circ}F\ ({}^{\circ}C)$	-15 (-26)	-15 (-26)	D5147		
Dimensional stability, %	< 0.1	< 0.1	D5147		
Compound stability, °F (°C)	250 (121)	250 (121)	D5147		

Data is represented by average values, unless noted otherwise.

