# ELASTOPHENE® FLAM STICK

Self-Adhered SBS-Modified Bitumen Membrane

PRODUCT DATA SHEET PDS10198 - REV 230608

#### **PRODUCT NUMBERS:**

00570 - 49.2 ft x 39.4 in (15.0 x 1.0 m) - Roll

#### **DESCRIPTION & FEATURES:**

**ELASTOPHENE FLAM STICK** is a self-adhered SBS-modified bitumen membrane approved for use in roofing assemblies as a base ply. **ELASTOPHENE FLAM STICK** is reinforced with a glass fiber mat that is saturated and coated on both sides with a proprietary formulation of elastomeric styrene-butadienestyrene (SBS) polymer modified bitumen.

- Specially formulated high-tack adhesive forms an immediate long-lasting bond to a variety of substrates
- Surfaced with polyolefin burn-off film to optimize heat welding of subsequent modified bitumen membranes
- Reinforced with a glass fiber mat that increases the membrane's strength and durability
- Meets or exceeds requirements of ASTM D6163, Type I, Grade S

#### USES:

**ELASTOPHENE FLAM STICK** is used as a component in the following systems.

USE	OVERLYING MATERIAL	
Field Base Ply	Heat-Welded Modified Bitumen <sup>1</sup>	

<sup>1</sup> Refer to SOPREMA's SBS-Modified Bitumen Roofing Membrane Technical Manual

## APPLICATION:

SELF ADHERED

Prior to installation, unroll **ELASTOPHENE FLAM STICK** onto the roof surface and allow to relax. Place **ELASTOPHENE FLAM STICK** in desired position. Remove the protective release film from the underside of the sheet and roll. **ELASTOPHENE FLAM STICK** into place with a weighted roller. Subsequent approved inter-ply or cap ply membranes are applied to **ELASTOPHENE FLAM STICK** via heat welding.

Refer to the SOPREMA SBS-Modified Bitumen Membrane Roofing Technical Manual for complete application guidelines.

### STORAGE:

Store rolls in an upright position to prevent damage, do not double stack pallets. Store in a clean, dry location and cover as necessary to protect from environmental damage such as extreme cold, heat or moisture. Storage temperature range should be between 55°F (12.8°C) and 80°F (26.7°C). For prolonged storage please store indoors at recommended temperatures. Approximate shelf life is 12 months from date of manufacturing when properly stored.

#### LIMITATIONS:

Adequate surface preparation is the key to proper adhesion. Ensure all substrates are clean, dry and receive the specified self-adhesive primer.

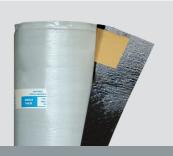
Ambient and surface temperatures must be between 40°F (4°C) and below 110°F (43°C). Do not attempt application if ice, snow, moisture or dew are present. Temperatures should be a minimum of 5 degrees above the dew point.

Not intended to perform under ponding water conditions. Positive drainage required.

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ROOFING

# **TECHNICAL INFORMATION & TESTING:**

SHEET PROPERTIES			
PROPERTY	VALUE		
Elastomeric bitumen	Proprietary blend of bitumen and SBS polymers		
ASTM Standard	D6163, Type I, Grade S		
Reinforcement	Glass fiber		
Top surfacing	Polyolefin film		
Back surfacing	Self-adhered with release film		
Selvage surfacing	Self-adhered with release film		
Selvage width, in (mm)	3 (76)		

DIMENSIONS & MASS				
PROPERTY	VALUE	ASTM TEST METHOD		
Length, ft (m)	49.2 (15.0)	D5147		
Width, in (m)	39.4 (1.0)	D5147		
Coverage,* ft <sup>2</sup> (m <sup>2</sup> )	147.6 (13.7)	D5147		
Roll weight, lb (kg)	75 (34)	D5147		
Rolls per pallet	30	D5147		
Pallet weight, lb (kg)	2,300 (1,043)	D5147		
Thickness (minimum), mils (mm)	79 (2.0)	D5147		
Thickness (nominal), mils (mm)	87 (2.2)	D5147		
Net mass per unit area, lb/100 ft <sup>2</sup> (g/m <sup>2</sup> )	46 (2,257)	D5147		
Bottom coating thickness, mils (mm)	≥ 40 (1.0)	D5147		
Shelf life, months	12	D5147		

\*Coverage rate as reported assumes installation using side and end lap recommendations.

PHYSICAL PROPERTIES					
PROPERTY	MD	XMD	ASTM TEST METHOD		
<b>Peak load @ 0°F (-18°C),</b> lbf/in (kN/m)	100 (17.6)	90 (15.8)	D5147		
Elongation at peak load @ 0°F (-18°C), $\%$	4	4	D5147		
Peak load @ 73.4°F (23°C), lbf/in (kN/m)	50 (8.8)	40 (7.0)	D5147		
Elongation at peak load @ 73.4°F (23°C), $\%$	5	4	D5147		
Ultimate Elongation @ 73.4°F (23°C), $\%$	45	45	D5147		
Tear strength @ 73.4°F (23°C), lbf (N)	60 (267)	60 (267)	D5147		
Low temperature flexibility, °F (°C)	-15 (-26)	-15 (-26)	D5147		
Dimensional stability, %	< 0.1	< 0.1	D5147		
Compound stability, °F (°C)	250 (121)	250 (121)	D5147		

Data is represented by average values, unless noted otherwise.

### **TESTING & APPROVALS:**



## WARRANTY:

For more information refer to www.SOPREMA.us or contact your SOPREMA representative.