# **SOPRALENE®** 250 SP

Heat-welded, Sanded-Surfaced SBS-Modified Bitumen Membrane

PRODUCT DATA SHEET PDS10287 - REV 230607

#### **PRODUCT NUMBERS:**

• 00603 - 32.8 ft x 39.4 in (10.0 x 1.0 m) - Roll

#### **DESCRIPTION & FEATURES:**

**SOPRALENE 250 SP** (sanded, polyolefin) is a SBS-modified bitumen membrane approved for use in roofing assemblies. **SOPRALENE 250 SP** is reinforced with a tough, dimensionally stable non-woven polyester mat that is saturated and coated on both sides with a proprietary formulation of elastomeric styrene-butadiene-styrene (SBS) polymer modified bitumen.

- SBS rubber polymer enhances the asphalt blend adding elongation, elasticity and flexibility to the sheet
- Reinforced with a non-woven polyester mat that increases the membrane's strength and puncture resistance
- Sanded-surfacing improves bonding strength between system layers
- Underside is surfaced with a polyolefin burn-off film to optimize heat welding
- Meets or exceeds requirements of ASTM D6164, Type II, Grade S

#### **USES:**

**SOPRALENE 250 SP** is used as a component in the following systems.

USE	OVERLYING MATERIAL		
Field Base Ply	Cold-Applied Modified Bitumen <sup>1</sup>		
	Self-Adhered Modified Bitumen <sup>1</sup>		
	Adhered PVC/KEE (fleece-back) <sup>2</sup>		
	Liquid-Applied PMMA/PMA		
Flashing Base Ply	Cold-Applied Modified Bitumen <sup>1</sup>		
	Self-Adhered Modified Bitumen <sup>1</sup>		
	Liquid-Applied PMMA/PMA		
	Liquid-Applied Polyurethane-Bitumen <sup>1</sup>		
Vapor Retarder	Rigid Insulation <sup>3</sup>		
	Lightweight Concrete <sup>3</sup>		

<sup>1</sup> Refer to SOPREMA's SBS-Modified Bitumen Roofing Membrane Technical Manual
<sup>2</sup> Refer to SOPREMA's PVC/SBS Hybrid Membrane Roofing Technical Manual
<sup>3</sup> Refer to SOPREMA's Vapor Retarder Technical Manual, Low-Slope Roofing



#### APPLICATION:



Prior to installation, unroll **SOPRALENE 250 SP** onto the roof surface and allow to relax. Position **SOPRALENE 250 SP** in desired position and back roll the product. **SOPRALENE 250 SP** is then heat welded to approved substrates.

Refer to SOPREMA's published technical liturature for additional details and application requirements.

### STORAGE:

Store rolls in an upright position to prevent damage. Store in a clean, dry location and cover as necessary to protect from environmental damage such as extreme cold, heat or moisture.

#### **TESTING & APPROVALS:**



### WARRANTY:

For more information refer to www.SOPREMA.us or contact your SOPREMA representative.





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ROOFING

## **TECHNICAL INFORMATION & TESTING:**

SHEET PROPERTIES			
PROPERTY	VALUE		
Elastomeric bitumen	Proprietary blend of bitumen and SBS polymers		
ASTM Standard	D6164, Type II, Grade S		
Reinforcement	Non-woven polyester		
Top surfacing	Sanded		
Back surfacing	Polyolefin film		
Selvage surfacing	Polyolefin film		
Selvage width, in (mm)	3 (76)		

DIMENSIONS & MASS				
PROPERTY	VALUE	ASTM TEST METHOD		
Length, ft (m)	32.8 (10.0)	D5147		
Width, in (m)	39.4 (1.0)	D5147		
Coverage,* ft <sup>2</sup> (m <sup>2</sup> )	97.9 (9.1)	D5147		
Roll weight, lb (kg)	112 (50.8)	D5147		
Rolls per pallet	25	D5147		
Pallet weight, lb (kg)	2,850 (1,293)	D5147		
Thickness (minimum), mils (mm)	150 (3.8)	D5147		
Thickness (nominal), mils (mm)	157 (4.0)	D5147		
Net mass per unit area, lb/100 ft <sup>2</sup> (g/m <sup>2</sup> )	100 (4,882)	D5147		
Bottom coating thickness, mils (mm)	≥ 40 (1.0)	D5147		

\*Coverage rate as reported assumes installation using side and end lap recommendations.

PHYSICAL PROPERTIES					
PROPERTY	MD	XMD	ASTM TEST METHOD		
Peak load @ 0°F (-18°C), lbf/in (kN/m)	160 (28.0)	110 (19.3)	D5147		
Elongation at peak load @ 0°F (-18°C), $\%$	30	35	D5147		
Peak load @ 73.4°F (23°C), lbf/in (kN/m)	135 (23.6)	100 (17.5)	D5147		
Elongation at peak load @ 73.4°F (23°C), $\%$	55	60	D5147		
Ultimate Elongation @ 73.4°F (23°C), $\%$	70	80	D5147		
Tear strength @ 73.4°F (23°C), lbf (N)	165 (734)	120 (534)	D5147		
Low temperature flexibility, °F (°C)	-15 (-26)	-15 (-26)	D5147		
Dimensional stability, %	< 0.5	< 0.5	D5147		
Compound stability, °F (°C)	240 (116)	240 (116)	D5147		

Data is represented by average values, unless noted otherwise.

