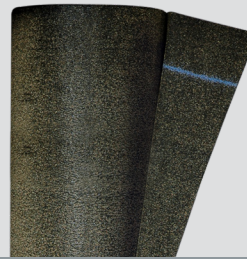


SOPRALENE® 180 SANDED



APPLICATIONS

PRODUCT DATA SHEET PD10011 - REV 230608

PRODUCT NUMBERS:

- 00220 - 32.8 ft x 39.4 in (10.0 x 1.0 m) - Roll

DESCRIPTION & FEATURES:

SOPRALENE 180 SANDED is a SBS-modified bitumen membrane approved for use in roofing assemblies.

SOPRALENE 180 SANDED is reinforced with a tough, dimensionally stable non-woven polyester mat that is saturated and coated on both sides with a proprietary formulation of elastomeric styrene-butadiene-styrene (SBS) polymer modified bitumen.

- SBS rubber polymer enhances the asphalt blend adding elongation, elasticity and flexibility to the sheet
- Reinforced with a non-woven polyester mat that increases the membrane's strength and puncture resistance
- Sanded-surfacing improves bonding strength between system layers
- Meets or exceeds requirements of ASTM D6164, Type I, Grade S

USES:

SOPRALENE 180 SANDED is used as a component in the following systems.

USE	OVERLYING MATERIAL
Field Base Ply	Cold-Applied Modified Bitumen ¹
	Self-Adhered Modified Bitumen ¹
	Adhered PVC/KEE (fleece-back) ²
Flashing Base Ply	Liquid-Applied PMMA/PMA
	Cold-Applied Modified Bitumen ¹
	Self-Adhered Modified Bitumen ¹
	Liquid-Applied PMMA/PMA
Vapor Retarder	Liquid-Applied Polyurethane-Bitumen ¹
	Rigid Insulation ³
	Lightweight Concrete ³

¹ Refer to SOPREMA's SBS-Modified Bitumen Roofing Membrane Technical Manual

² Refer to SOPREMA's PVC/SBS Hybrid Membrane Roofing Technical Manual

³ Refer to SOPREMA's Vapor Retarder Technical Manual, Low-Slope Roofing

APPLICATION:



COLD
ADHESIVE



Prior to installation, unroll **SOPRALENE 180 SANDED** onto the roof surface and allow to relax. Place **SOPRALENE 180 SANDED** in desired position and back roll the product. Apply approved cold adhesive or hot asphalt following the manufacturer's guidelines. **SOPRALENE 180 SANDED** is then placed into the cold adhesive or hot asphalt and rolled with a weighted roller to ensure adhesion.

Refer to SOPREMA's published technical literature for additional details and application requirements.

STORAGE:

Store rolls in an upright position to prevent damage. Store in a clean, dry location and cover as necessary to protect from environmental damage such as extreme cold, heat or moisture.

TESTING & APPROVALS:



FLORIDA BUILDING CODE

MIAMI-DADE COUNTY
APPROVED

NOA # 20-0825.11



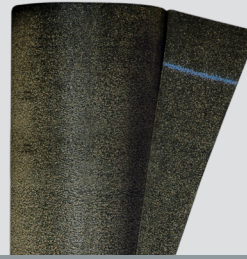
HUD MR 1340

WARRANTY:

For more information refer to www.SOPREMA.us or contact your SOPREMA representative.



SOPRALENE® 180 SANDED



APPLICATIONS

ROOFING

PRODUCT DATA SHEET PD10011 - REV 230608

TECHNICAL INFORMATION & TESTING:

SHEET PROPERTIES

PROPERTY	VALUE
Elastomeric bitumen	Proprietary blend of bitumen and SBS polymers
ASTM Standard	D6164, Type I, Grade S
Reinforcement	Non-woven polyester
Top surfacing	Sanded
Back surfacing	Sanded

DIMENSIONS & MASS

PROPERTY	VALUE	ASTM TEST METHOD
Length , ft (m)	32.8 (10.0)	D5147
Width , in (m)	39.4 (1.0)	D5147
Coverage ,* ft ² (m ²)	97.9 (9.1)	D5147
Roll weight , lb (kg)	91 (41.2)	D5147
Rolls per pallet	30	D5147
Pallet weight , lb (kg)	2,780 (1,259)	D5147
Thickness (minimum) , mils (mm)	110 (2.8)	D5147
Thickness (nominal) , mils (mm)	118 (3.0)	D5147
Net mass per unit area , lb/100 ft ² (g/m ²)	78 (3,808)	D5147
Bottom coating thickness , mils (mm)	≥ 40 (1.0)	D5147

*Coverage rate as reported assumes installation using side and end lap recommendations.

PHYSICAL PROPERTIES

PROPERTY	MD	XMD	ASTM TEST METHOD
Peak load @ 0°F (-18°C) , lbf/in (kN/m)	115 (20.1)	90 (15.8)	D5147
Elongation at peak load @ 0°F (-18°C) , %	35	40	D5147
Peak load @ 73.4°F (23°C) , lbf/in (kN/m)	85 (14.9)	85 (14.9)	D5147
Elongation at peak load @ 73.4°F (23°C) , %	55	65	D5147
Ultimate Elongation @ 73.4°F (23°C) , %	65	80	D5147
Tear strength @ 73.4°F (23°C) , lbf (N)	125 (556)	85 (378)	D5147
Low temperature flexibility , °F (°C)	-15 (-26)	-15 (-26)	D5147
Dimensional stability , %	< 0.5	< 0.5	D5147
Compound stability , °F (°C)	240 (116)	240 (116)	D5147

Data is represented by average values, unless noted otherwise.