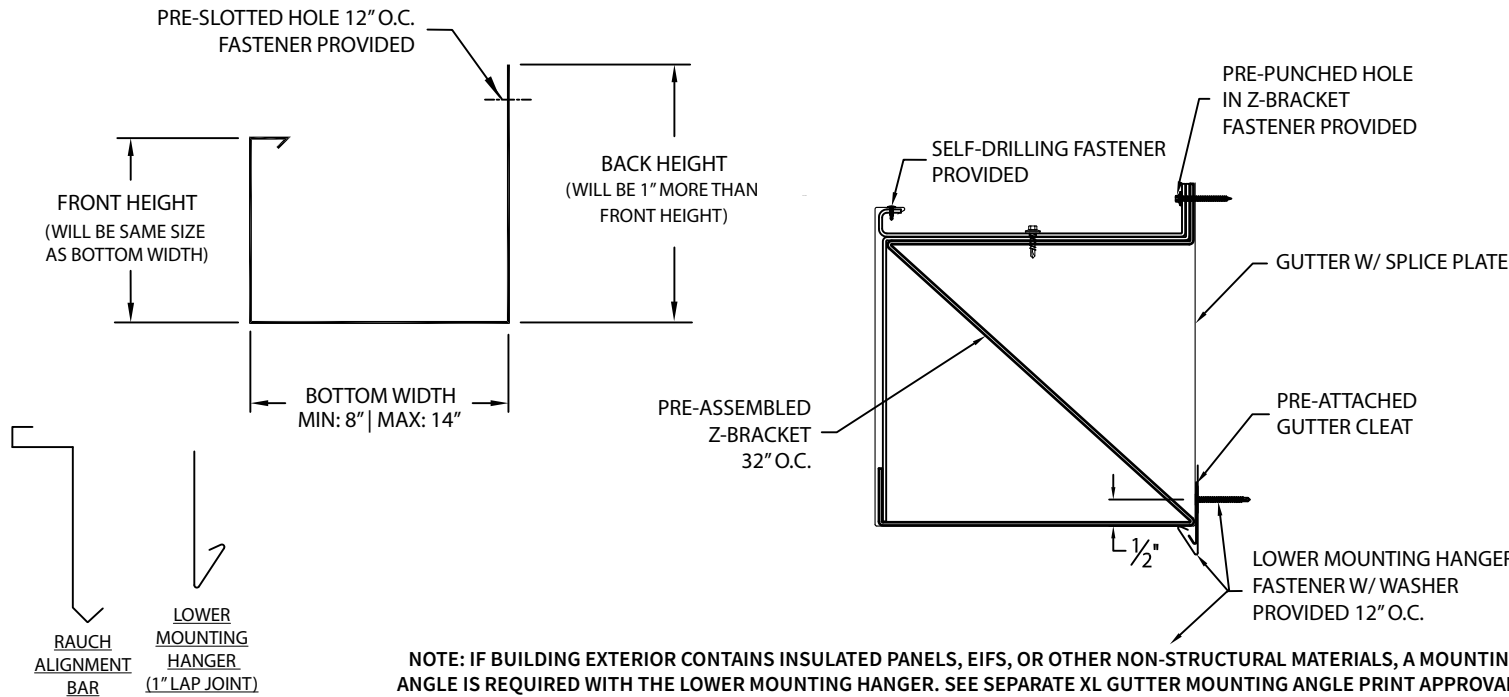




# SOPREMA INDUSTRIAL XL GUTTER BOX

## \*NOTES

- Not available in 24 ga. galv. steel or .040" aluminum
- Splice plates and pop rivets provided
- Maximum downspout dimension not to exceed bottom width minus 9/16"
- Pre-attached gutter cleat and lower mounting hanger are made out of the same material as the gutter
- Unless otherwise noted, fabrication of miters and accessories are provided with a non-penetrating quicklock joint, then factory sealed watertight
- Welded accessories require minimum material thickness of .050 aluminum.
- For non-90 miters, see separate print approval
- Product should be installed per provided installation instructions
- ANSI/SPRI/GT-1 test pressures up to 231 psf (Horizontal), 137 psf (Vertical), 115 psf (Downward)



## APPROVALS\*

**ANSI/SPRI/GT-1**  
Test Pressures listed in notes

## PROJECT INFO

Project Name: \_\_\_\_\_

Architect: \_\_\_\_\_

Roofing Contractor: \_\_\_\_\_

### Project Type:

By selecting this box you have verified and confirmed that dimensions, sizes, and quantities are correct. All products will be installed in strict accordance with printed instructions.

SHT# \_\_\_\_\_ of \_\_\_\_\_

DATE: **08/14/23**

## DIMENSIONS

SELECT SIZE	FRONT HEIGHT	BOTTOM WIDTH	BACK HEIGHT
<input type="checkbox"/>	8"	8"	9"
<input type="checkbox"/>	9"	9"	10"
<input type="checkbox"/>	10"	10"	11"
<input type="checkbox"/>	11"	11"	12"
<input type="checkbox"/>	12"	12"	13"
<input type="checkbox"/>	13"	13"	14"
<input type="checkbox"/>	14"	14"	15"

## MATERIAL\*

22 Ga. Galv. Steel      Color: \_\_\_\_\_

.050" Aluminum      Finish: \_\_\_\_\_

.063" Aluminum      Substrate:

If substrate is not given, wood fasteners will be provided.

Wood

Masonry

Metal

## QUANTITIES

\_\_\_\_\_ Lineal Feet (12'-0" Lengths)

\_\_\_\_\_ Outside Miter (90°)

\_\_\_\_\_ Inside Miter (90°)

\_\_\_\_\_ Right Endcaps

\_\_\_\_\_ Left Endcaps

Accessory Type\*:  Quicklock (Default)  Welded (Surcharge)

\_\_\_\_\_ Expansion Joints (Style 1)

\_\_\_\_\_ Expansion Joints (Style 2)

Date: \_\_\_\_\_

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f: 330-334-6257

DRN BY: **MLM**

CKD BY: **MM**

DWG #: 33012-41330

REV: **A**