

# ALSAN® RS 230 FLASH

Rapid-Setting Liquid Membrane Resin



APPLICATIONS

ROOFING

PRODUCT DATA SHEET PD10238 - REV 240708

## PRODUCT NUMBERS:

- L-RS022SC - **12 kg (9.70 L) Pail**  
(Summer grade - Pebble grey)
- L-RS022WC - **12 kg (9.58 L) Pail**  
(Winter grade - Pebble grey)
- L-RS024SC - **12 kg (9.67 L) Pail**  
(Summer grade - Traffic white)
- L-RS024WC - **12 kg (9.56 L) Pail**  
(Winter grade - Traffic white)  
*Requires the addition of ALSAN RS CATALYST.*

## DESCRIPTION & FEATURES:

**ALSAN RS 230 FLASH** is a high-performance, rapid-setting, polymethyl methacrylate (PMMA) liquid resin for use in flashing applications. **ALSAN RS 230 FLASH** resin is combined with ALSAN RS FLEECE to form a monolithic, self-flashing and self-adhering reinforced waterproofing membrane. **ALSAN RS 230 FLASH** is available in summer or winter formulations.

- UV stable, high solids and VOC-compliant
- Rapid curing and easy application provides same-day installation
- Available in pebble grey or traffic white

## MIXING INSTRUCTIONS & CATALYZING:

Using a slow-speed (200 to 400 rpm) mechanical agitator, thoroughly mix the entire container of resin for two minutes before use. Only catalyze the amount of material that can be used within 10 - 15 minutes. Add the pre-measured catalyst to the resin component and stir for two minutes and apply to the substrate. Refer to the catalyst information found on the second page of this PDS. Apply without dilution or thinning.

## APPLICATION:



BRUSH



ROLLER

After mixing, apply **ALSAN RS 230 FLASH** to prepared substrate at the required consumption using a roller or brush. The resin should be applied evenly onto the surface using care not to spread too thin or pool in low areas.

Refer to SOPREMA's technical literature for additional details and application requirements.

## STORAGE:

Always store closed containers in a cool, ventilated and dry location away from heat and oxidizing agents. Do not store in direct sunlight or in temperatures below 55°F (13°C) or above 80°F (27°C). Approximate shelf life is 12 months from date of shipment when properly stored, sealed and unmixed.

## LIMITATIONS:

SOPREMA advises that adhesion/peel tests be performed prior to application to ensure adequate bond can be achieved.

## TESTING & APPROVALS:



FLORIDA BUILDING CODE

MIAMI-DADE COUNTY  
APPROVED

NOA # 20-0908.05



## WARRANTY:

For more information refer to [www.SOPREMA.us](http://www.SOPREMA.us) or contact your SOPREMA representative.



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## PRODUCT MIXING & WORKING TIMES:

| WORKING TIMES & TEMPERATURES* |                                  |                    |
|-------------------------------|----------------------------------|--------------------|
| SUMMER FORMULATION            | PROPERTY                         | WINTER FORMULATION |
| 50 - 95 (10 - 35)             | Ambient temperature, °F (°C)     | 23 - 68 (-5 - 20)  |
| 50 - 122 (10 - 50)            | Substrate temperature, °F (°C)   | 23 - 68 (-5 - 20)  |
| 50 - 86 (10 - 30)             | Resin temperature, °F (°C)       | 37 - 68 (3 - 20)   |
| 15 - 20                       | Pot life @ 68°F (20°C), min      | 15 - 20            |
| 30 - 45                       | Rain proof @ 68°F (20°C), min    | 45 - 60            |
| 1 - 1.5                       | Next layer @ 68°F (20°C), hours  | 1 - 2              |
| 3 - 6                         | Fully cured @ 68°F (20°C), hours | 5                  |

\* All working and cure times are approximate and may vary upon wind, humidity and ambient/surface temperatures.

| CATALYST MIXING CHART* |  |           |  |            |   |           |   |           |  |            |
|------------------------|--|-----------|--|------------|---|-----------|---|-----------|--|------------|
| CATALYST REQUIRED      | SUMMER FORMULATION                       |           |  |            | WINTER FORMULATION                      |           |   |           |  |            |
|                        | 4% CATALYST<br>50°F - 68°F (10°C - 20°C) |           | 2% CATALYST<br>68°F - 95°F (20°C - 35°C) |            | 6% CATALYST<br>23°F - 37°F (-5°C - 3°C) |           | 4% CATALYST<br>37°F - 50°F (3°C - 10°C) |           | 2% CATALYST<br>50°F - 68°F (10°C - 20°C) |            |
| 12 KG CAN              | 5 (0.1 kg) packets                       |           | 2.5 (0.1 kg) packets                     |            | 7 (0.1 kg) packets                      |           | 5 (0.1 kg) packets                      |           | 2.5 (0.1 kg) packets                     |            |
| 1 LITER (~1.2 kg)      | 5 (tbsp)                                 | 0.05 (kg) | 2.5 (tbsp)                               | 0.025 (kg) | 7 (tbsp)                                | 0.07 (kg) | 5 (tbsp)                                | 0.05 (kg) | 2.5 (tbsp)                               | 0.025 (kg) |

\* Catalyst quantity will range from 2 - 6% (by weight) dependent on the ambient temperature.

| APPROXIMATE COVERAGE RATES                   |   |   |  |   |                                 |                        |                       |
|--|---|---|--|---|---------------------------------|------------------------|-----------------------|
| SUBSTRATE PROFILE                            | 12 KG UNIT<br>ft <sup>2</sup> (m <sup>2</sup> ) | MINIMUM TOTAL<br>CONSUMPTION<br>kg/ft <sup>2</sup> (kg/m <sup>2</sup> ) | BASE COMPONENT<br>CONSUMPTION<br>kg/ft <sup>2</sup> (kg/m <sup>2</sup> ) | TOP COAT<br>kg/ft <sup>2</sup> (kg/m <sup>2</sup> ) | TOTAL<br>THICKNESS<br>mils (mm) | BASE COAT<br>mils (mm) | TOP COAT<br>mils (mm) |
| SMOOTH<br>(CSP 1 or primed substrate)        | 42 (3.9)  | 0.28 (3.0)  | 0.18 (2.0)   | 0.10 (1.0)  | 98 (2.5)                        | 63 (1.6)               | 35 (0.9)              |
| TYPICAL<br>(CSP 3-4 & SBS sanded base sheet) | 40 (3.7)  | 0.30 (3.3)  | 0.20 (2.3)   |   | 106 (2.7)                       | 71 (1.8)               |                       |
| SBS GRANULATED SHEET<br>(CSP 5)              | 34 (3.2)  | 0.35 (3.8)  | 0.25 (2.8)   |   | 122 (3.1)                       | 87 (2.2)               |                       |
| ROUGH<br>(CSP 6)                             | 30 (2.8)  | 0.40 (4.3)  | 0.30 (3.3)   |   | 140 (3.6)                       | 105 (2.7)              |                       |

All values are nominal. Coverage rates may vary depending on substrate conditions and the application technique. Wet and dry thicknesses are always equivalent. Concrete Surface Profile (CSP) from ICRI (International Concrete Repair Institute). Although ALSAN RS 230 FLASH is not applied on concrete, the surface profiles are mentioned as an indication to estimate the coverage rates of the product.

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## TECHNICAL INFORMATION & TESTING:

| PHYSICAL PROPERTIES   |                                |                  |                  |
|---|--------------------------------|------------------|------------------|
| PROPERTY  | VALUE                          |                  | ASTM TEST METHOD |
| <b>Technology</b>   | Polymethyl methacrylate (PMMA) |                  | -                |
| <b>Color</b>  | Traffic white / Pebble grey    |                  | -                |
| <b>Peak load @ 73.4°F (23°C) control</b> , lbf/in (kN/m)              | 70 (12.3)                      | 60 (10.5)        | D5147            |
| <b>Elongation @ 73.4°F (23°C) control</b> , %                         | 55                             | 70               | D5147            |
| <b>Peak load @ 73.4°F (23°C) post heat aging</b> , lbf/in (kN/m)      | 70 (12.3)                      | 70 (12.3)        | D5147            |
| <b>Elongation @ 73.4°F (23°C) post heat aging</b> , %                 | 55                             | 50               | D5147            |
| <b>Peak load @ 73.4°F (23°C) post acc. weathering</b> , lbf/in (kN/m) | 75 (13.1)                      | 75 (13.1)        | D5147            |
| <b>Elongation @ 73.4°F (23°C) post acc. weathering</b> , %            | 55                             | 55               | D5147            |
| <b>Peak load @ 0°F (-18°C)</b> , lbf/in (kN/m)                        | 130 (22.8)                     | 110 (19.3)       | D5147            |
| <b>Elongation @ 0°F (-18°C)</b> , %                                   | 60                             | 85               | D5147            |
| <b>Tear resistance</b> , lbf (N)                                      | 80 (356)                       | 70 (311)         | D5147            |
| <b>Dimensional stability</b> , %                                      | 0.1                            | 0                | D5147            |
| <b>Low temperature flexibility</b> , °F (°C)                          | Pass -33 (-36.1)               | Pass -33 (-36.1) | D7264            |
| <b>Low temperature crack bridging</b>                                 | No cracks                      |                  | C1305            |
| <b>Static puncture resistance</b> , lbf (N)                           | Pass 56 (249)                  |                  | D5602            |
| <b>Shore A hardness</b> , durometer                                   | 70                             |                  | D2240            |
| <b>Water absorption @ 212°F (100°C)</b> , %                           | 0.8                            |                  | D570             |
| <b>Water vapor permeance</b> , perms                                  | 0.2                            |                  | E96              |
| <b>Self-ignition</b> , °F (°C)  | 752 (400)                      |                  | D1929            |
| <b>Smoke density index</b>  | 105                            |                  | E84              |
| <b>Rate of burning</b> , in/min (m/hr)                                | 0.9 (1.4)                      |                  | D635             |
| <b>Cleanup</b>  | Alsan RS Cleaner               |                  | -                |
| <b>Shelf life</b> , months  | 12                             |                  | -                |
| <b>VOC content</b> , g/L  | < 5                            |                  | EPA Method 24    |

\* Data is represented by average values, unless noted otherwise.

## SUSTAINABILITY



VOC CONTENT  
LOW EMITTING

< 5 g/L

