

ALSAN® TRAFIK RS

730 FIELD

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PRODUCT #

L-00513186 (summer grade/kwaki grey)

L-00513188 (winter grade/kwaki grey)

PRODUCT DATA SHEET

DESCRIPTION & FEATURES

ALSAN Trafik RS 730 Field is a high performance, rapid-setting, polymethyl methacrylate (PMMA) liquid resin. ALSAN Trafik RS 730 Field is catalyzed with ALSAN RS catalyst powder and combined with ALSAN RS Fleece reinforcing fabric to form a flexible, monolithic, reinforced membrane.

STORAGE

Always store closed containers in a cool, ventilated and dry location away from heat and oxidizing agents. Do not store in direct sunlight or in temperatures below 32°F (0°C) or above 77°F (25°C). Approximate shelf life is twelve months from date of shipment when properly stored, sealed and unmixed.

APPLICATION

ALSAN Trafik RS 730 Field is applied via brush or roller. Prior to application, refer to published specifications and approved details for complete application instructions. The applicator is responsible for ensuring conditions are appropriate to proceed with proper application method.



APPLICATION



BRUSH



ROLLER

QUICK FACTS
WINTER

UNIT SIZE (kg)	AMBIENT TEMP (°F)	SUBSTRATE TEMP (°F)	RESIN TEMP (°F)	POT LIFE (min)	RAIN PROOF (min)	NEXT LAYER (hour)	FULLY CURED (hour)
20 (15.9 L)	23-68 (-5 to 20°C)	23-68 (-5 to 20°C)	37-86 (3 to 30°C)	15-20 at 68°F (20°C)	45-60 at 68°F (20°C)	1-2 at 68°F (20°C)	5 at 68°F (20°C)

QUICK FACTS
SUMMER

UNIT SIZE (kg)	AMBIENT TEMP (°F)	SUBSTRATE TEMP (°F)	RESIN TEMP (°F)	POT LIFE (min)	RAIN PROOF (min)	NEXT LAYER (hour)	FULLY CURED (hour)
20 (16.1 L)	50-95 (10 to 35°C)	50-122 (10 to 50°C)	37-86 (3 to 30°C)	15-20 at 68°F (20°C)	30-45 at 68°F (20°C)	1-1.5 at 68°F (20°C)	3-6 at 68°F (20°C)



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TECHNICAL INFORMATION & TESTING

APPROXIMATE COVERAGE RATES							
SUBSTRATE PROFILE	20KG UNIT ft ²	MINIMUM TOTAL kg/ft ²	BASE COMPONENT kg/ft ²	TOP COAT kg/ft ²	TOTAL THICKNESS mils(mm)	BASE COAT mils	TOP COAT mils
Smooth (primed substrate)	70	0.28	0.18	0.1	98 (2.5)	66	32
Typical (CSP 3-4 & SBS sanded basesheet)	65	0.31	0.21		106 (2.7)	74	
SBS Granulated sheet	56	0.36	0.26		122 (3.1)	90	
Rough (CSP 5)	49	0.40	0.30		140 (3.5)	108	

*Catalyst quantity will range from 2 – 6% (by weight) dependent on the ambient temperature.

CATALYST MIXING CHART										
CATALYST REQUIRED	SUMMER FORMULATION				WINTER FORMULATION					
	4% Catalyst 50°F (10°C) to 68°F (20°C)		2% Catalyst 68°F (20°C) to 95°F (35°C)		6% Catalyst 23°F (-5°C) to 37°F (3°C)		4% Catalyst 37°F (3°C) to 50°F (10°C)		2% Catalyst 50°F (10°C) to 68°F (20°C)	
20 kg can	8 0.1 kg packets		4 0.1 kg packets		12 0.1 kg packets		8 0.1 kg packets		4 0.1 kg packets	
1 liter (~1.2 kg)	5 (tbsp)	0.05 (kg)	2.5 (tbsp)	0.025 (kg)	7 (tbsp)	0.07 (kg)	5 (tbsp)	0.05 (kg)	2.5 (tbsp)	0.025 (kg)

PHYSICAL PROPERTIES			
PROPERTY	MD	XMD	TEST METHOD
Peak load @ 73.4°F (23°C) control, lbf/in (kN/m)	60 (10.5)	55 (9.6)	ASTM D5147
Elongation @ 73.4°F (23°C) control, %	55	85	ASTM D5147
Peak load @ 73.4°F (23°C) post heat aging, lbf/in (kN/m)	65 (11.4)	70 (12.3)	ASTM D5147
Elongation @ 73.4°F (23°C) post heat aging, %	55	50	ASTM D5147
Peak load @ 73.4°F (23°C) post acc. weathering, lbf/in (kN/m)	70 (12.3)	70 (12.3)	ASTM D5147
Elongation @ 73.4°F (23°C) post acc. weathering, %	70	60	ASTM D5147
Peak load @ 0°F (-18°C), lbf/in (kN/m)	130 (22.8)	110 (19.3)	ASTM D5147
Elongation @ 0°F (-18°C), %	65	85	ASTM D5147
Tear resistance, lbf (N)	75 (334)	60 (267)	ASTM D5147
Dimensional stability, %	0	0.1	ASTM D5147
Static puncture resistance, lbf (N)	Pass 56 (249)		ASTM D5602
Shore A hardness, durometer	87		ASTM D2240
Water absorption, @ 212°F (100°C), %	0.9		ASTM D570
Water vapor permeance, perms	0.3		ASTM E96
Low temperature flexibility, °F (°C)	Pass -33 (-36.1)	Pass -33 (-36.1)	ASTM D7264
Low temperature crack bridging	No cracks		ASTM C1305
Self-ignition, °F (°C)	752 (400)		ASTM D1929
Smoke density index	150		ASTM E84
Rate of burning, in/min (m/hr)	0.9 (1.4)		ASTM D635

CODES & APPROVALS

